



Dart Aerospace Ltd.
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Canada

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D205-641-011
Job Sheet 204872
1 00000 0000 0000 0000 0000 0000 0000

Part No: D205-641-011 **Job Qty:** 2 pcs
Part Name: Ground Handling Lugs
1 00000 0000 0000 0000 0000 0000 0000
Part Weight: 0 lbs **Status:** New **Priority:** Medium
Job Created: 12/20/19 **Job Tracking No:**
Due Date: 12/23/19 **Created By:** Marie Lajeunesse
Type: SOLD **Description:**
Note: DWG REV C IPP Rev:J Removed Manufacturing 05-10-25 JLM IPP K Rev D dwg 09.01.28 EC verifiedby:DD
IPP REV:L 10.12.08 PER ECN10-661 DSI9536 REVA DD VERF:EC
Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	2 pcs	12/23/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		



Container No: S242969



Part: D205-641-011
Job No: 204872
Serial No/Batch: S242969
Revision:
Inspector:
Exp Date:
Instructions: Various STC's **Date:** 12/20/19

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9.89

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120 QC 4	2 pcs	12/23/19	0.00 0.00	Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				Packaging 1 - 37	
				QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	JRB
				QC 4 - 9	
				QC 4 - 46	
				QC 4 - 68	
				QC 4 - 72	
130 Packaging 3-1 - Stock - B4B	2 pcs	12/23/19	0.00 0.00	QC 4 - 74	
				QC 4 - 75	
				QC 4 - 78	
				Packaging 3 - 1 - B4B	JRB
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				Packaging 3 - 37 - B4B	
135 DC - 1 - B4B	2 pcs	12/23/19	0.00 0.00	DC - 1 - B4B	
				DC - 2 - B4B	
140 QC 21 - FG	2 pcs	12/23/19	0.00 0.00	QC 21 - FG - 21	
				QC 21 - FG - 70	DAS 21 DEC 23 2019
				QC 21 - SA - 53	DAS 21

Part Op 110 - (Pick Kit)

Descriptions: 120 - (QC4- 100% Inspect kits for completeness)

130 - (Identify as per dwg & Stock Location:) Identify and pack for shipping as per PPP D205-641-011

135 - (Document Control)Photocopy D205-641 bluefile & type labels per PPP D205-641-011 CHG002

140 - (QC21- Final Inspection - Work Order Release

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Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
AN4C46A	Bolt	8 Ea (4 ea)	110-Packaging 1 - Pick Kit	518024614 580040614
D2570	Bushing	16 pcs (8 ea)	110-Packaging 1 - Pick Kit	52327251
D3405-041	Ground Handling Lug	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5219243
D3405-043	Ground Handling Lug	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5206454
MS21043-4	Nut	8 Ea (4 ea)	110-Packaging 1 - Pick Kit	5241133

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN4C46A	8	95	0
	D2570	16	348	0
	D3405-041	2	26	0
	D3405-043	2	9	0
	MS21043-4	8	1,628	0

Part Specifications	
Specifications could not be found.	

NCR No. _____		Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Cross tube ☐ Eng. (Non-AW) ☐ Small Fab ☐ Prod. Eng. Coord. ☐ Finishing ☐ Rec/Store/Packaging ☐ Skid-tube ☐ Machining ☐ Large Fab ☐						Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐							
Date : _____		Sequence # : _____		QTY Affected : _____		MRB (QS1042)													
Description Work Order Deviation				Disposition															
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐				FAULT CATEGORY															
				Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Other/Details: _____				Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐				Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐				Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐			
Completed By				Lead hand / Supervisor								QC / QA Coordinator							